

INDUSTRIAS METALÚRGICAS VAN DAM



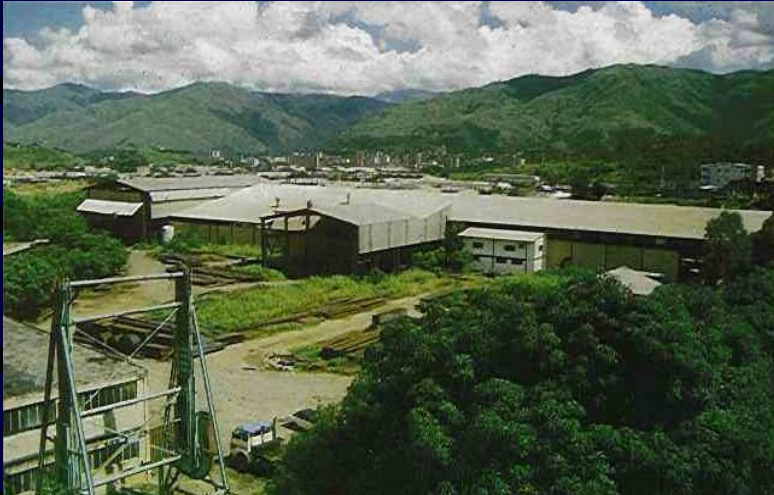
**LEADING LATIN-AMERICAN
COMPANY IN STEEL CONSTRUCTION,
ENERGY, PRESSURE VESSELS, HEAT EXCHANGERS, SKIDS**

PDVSA, TOYO, CHIYODA, JGC, INELECTRA Visit to Our Shop Nov 3, 2011

Multicentro Empresarial del Este, Av Fco de Miranda, Torre Miranda, Ofic 86A, Chacao, Caracas, Venezuela.
Phone++(58-212) 2639157, 2669423, Fax:+58-212-2637175 emilio01@vandam.com.ve Emilio Van Dam



INDUSTRIAS METALURGICAS VAN DAM



The La Victoria Plant is built on a parcel of 181.690 sq. meters; the industrial sheds cover 34.685 sq. meters. This roofed area contains the most modern and sophisticated machinery and equipment.

VAN DAM PLANT & LOCATION

- Shop is 110 Km from Puerto Cabello Port

Annual production capacity:

- 15,000 tonnes of steel structures
- 600,000 productive man-hours

Staff :

- 250 ~ 400 persons

- Contracts:

- South, Central America & the Caribbean



Zero Compromise Towards Safety

VAN DAM GROUP



SCOPE OF PRODUCTION

Process Equipment, oil, Gas, Chemical, Petro Chemical: API & AWWA Storage tanks, ASME (“U” & “R”) Pressure vessels, Heat Exchangers, Reactors, Distillation towers, Steel structures. Separators, Silos, Solid Handling Systems(Conveyors, Reclaimers, Shiploaders) , Storage Tanks

Hydro & Thermo Power Plants: Penstocks, Gates, Viaducts, Bridges, Cofferdams, Boilers, Heaters, Condensers Heat Exchangers, Cranes, Flue Gas Ducts, silos.

Steel Mills Mining: Direct Reduction, reactors, Reformer, furnaces, Reclaimers, Conveyors, Buildings, Gas Tanks, and Bins.

Shipyards, Ports: Floating piers, Barges, Portal cranes, container cranes, Dry dock gates, Bridges, Warehouses.

Public Works: Viaducts, Bridges, Wagons, Platforms, buildings, Hangars, Conveyors, Pre Fabricated Buildings, Warehouses, Commercial Centers.

Cement Plants: Hoppers, Bins, Buildings, platforms, ducts, conveyors, Equipment.

Aluminum Mills: Reduction cells (Potshels), buildings. potshel superstructure, lifting beams, silos, conveyors, dust collection systems.

Paper mills, Breweries, Sugar plants: Buildings, Tanks, pressure vessels, Reactors, conveyors.



VAN DAM PRODUCTION FACILITIES

LA VICTORIA SHOP

Location
 Direct access water
 Site area
 Covered fabrication shop
 Covered storage area
 Warehouse
 Painting shot Blasting
 Heat treatment
 Rolling capacity
 Maximum load-out capacity
 Maximum Press Brake

La Victoria 80 km From Caracas
 110 Km at Puerto Cabello
 64,000 m²
 26,000 m²
 9,000 m²
 7,000 m²
 Yes
 4.5m x 4.5m x 14m
 3 m x 42 mm
 150 tonnes
 2,500 tonnes

Productive personnel
 - Fabrication shop
 - Erection site
 - Management / Admin. / Proj.
 Quality control

250-400
 20-100
 30
 8 to 20



We have been doing final assemblies at port, We will develop a yard according to the requirements for the specific construction. The harbor is 11 mts (36') deep

Final assemblies of Big pieces at port



Zero Compromise Towards Safety

VAN DAM GROUP



VAN DAM GROUP Equipment



2,500 Mton Press Brake



Stress Relief Oven 4,5x4.5x14mts



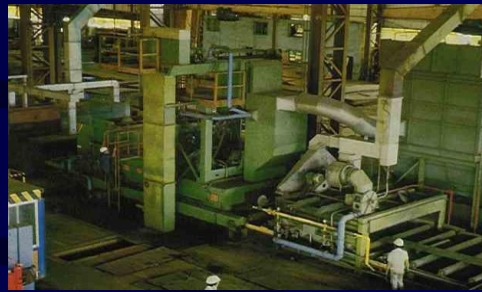
Heavy Duty Plate Rollers



Boring Mill



Multi Torch Flame Cutting



Shot Blasting & Painting



96" Vertical Boring Mill



CNC Drilling Machines



COMPUSTEP Drill CAD/CAM



TANAKA OPTICAL PANTOGRAPH



CNC 3 AXIS DRILL



Automatic SAW Beam Welding

Zero Compromise Towards Safety

VAN DAM GROUP

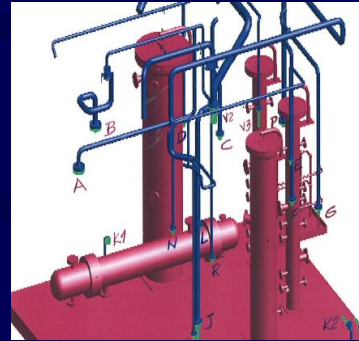


ENGINEERING & PROCUREMENT

Engineering

- SAP 90
- MBP
- ETABS
- CODEWARE/ COMPRESS
- HTRI

Structure & Vessels



Programa de Actividades
TEMA: T-1002
OTRO: TALLER DE PLANTEAMIENTO

ID	Nombre de obra	Inicio	Comienzo	Fin
40	Armadura y Soldadura de Anillo	21 Oct	mar 01/10	jun 28/10
41	Amar. Control de calidad	6 Oct	mar 01/10	mar 01/10
42	Soldadura ICC	7 Oct	mar 01/10	jun 19/10
43	Descarzonado, Embarcado	9 Oct	jun 19/10	jul 17/10
44	Terminar Soldadura y Corto Cado	3 Oct	jul 17/10	ago 23/10
45	Armadura y Soldadura de Anillo	22 Oct	jun 28/10	mar 08/11
46	Amar. Control de calidad	6 Oct	jun 28/10	jun 28/10
47	Soldadura ICC	9 Oct	jun 28/10	mar 28/11
48	Descarzonado, Embarcado	9 Oct	mar 28/11	jul 31/11
49	Terminar Soldadura y Corto Cado	3 Oct	jul 31/11	ago 25/11
50	Armadura y Soldadura de Anillo	22 Oct	mar 28/11	mar 08/11
51	Amar. Control de calidad	6 Oct	mar 28/11	ago 05/11
52	Soldadura ICC	9 Oct	ago 05/11	ago 10/11
53	Descarzonado, Embarcado	9 Oct	ago 10/11	ago 14/11
54	Terminar Soldadura y Corto Cado	3 Oct	ago 14/11	mar 08/11
55	Armadura y Soldadura de Anillo	22 Oct	mar 08/11	ago 28/11
56	Amar. Control de calidad	6 Oct	ago 28/11	ago 28/11
57	Soldadura ICC	9 Oct	ago 28/11	ago 22/11
58	Descarzonado, Embarcado	9 Oct	ago 22/11	ago 27/11
59	Terminar Soldadura y Corto Cado	3 Oct	ago 27/11	ago 25/11
60	Ensamble de Cargas	28 Oct	ago 28/11	ago 28/11
61	Armadura y Soldadura de Placa	3 Oct	ago 28/11	ago 31/11
62	Tras. Cargas y Placa ICC	3 Oct	ago 31/11	ago 22/11
63	Cable y Soporte Reforzado	4 Oct	ago 22/11	ago 22/11
64	Montar Concreto	4 Oct	ago 22/11	ago 10/11

Multi-discipline services

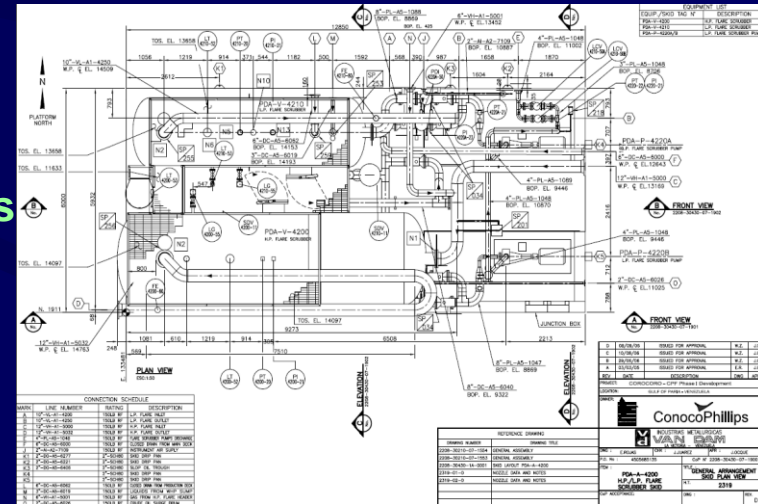
- structural buildings
- mechanical
- tanks
- pressure vessels & Skids
- bridges

Detailed engineering

- structure
- equipment
- tanks
- pressure vessels
- Aluminum Potshels
- Coke Handling systems
- Heat Exchanger
- Mechanical & Thermal Design

Procurement

- World wide basis
- Vendor evaluation
- Purchasing
- Inspection
- Expediting
- Logistics



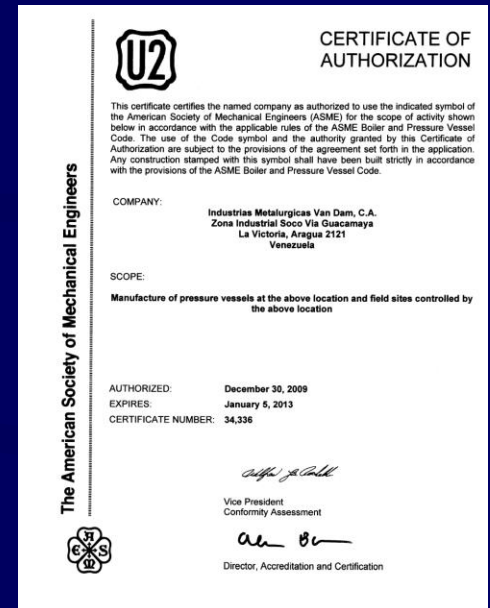
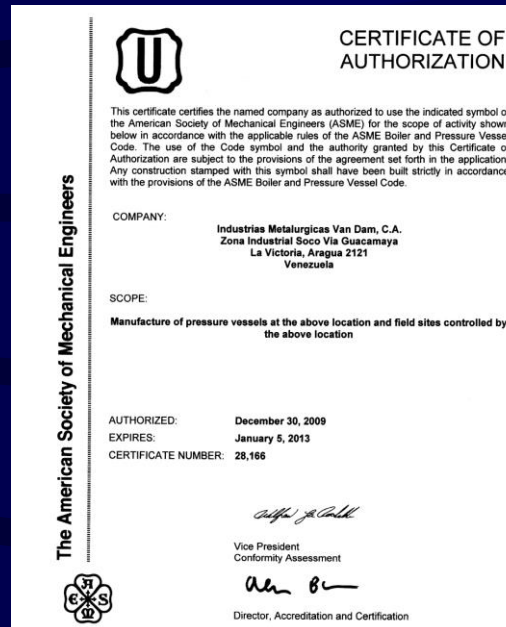
On large projects Van Dam may co-ordinate with an Engineering Partner

Work safely to-day and every day

VAN DAM GROUP



Quality & Engineering Certificates



Welders Qualifications :

- AWS
- ASME "U" Div 1 & Div 2
- National Board "R"
- ASME Quality System Certified since 1970
- We have reached the 1400 Stamped vessels
- ISO Objective ISO 9000: 2011
- HTRI Heat Transfer Research Inc Since 2006



Work safely to-day and every day

VAN DAM GROUP



NON DESTRUCTIVES TESTS



Magnetic Test



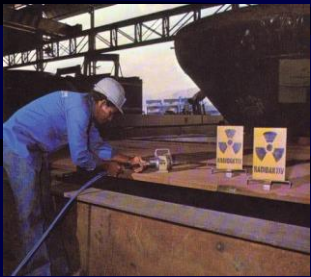
Ultrasonic Test



Hardness Test



Liquid Penetrants



Radiography

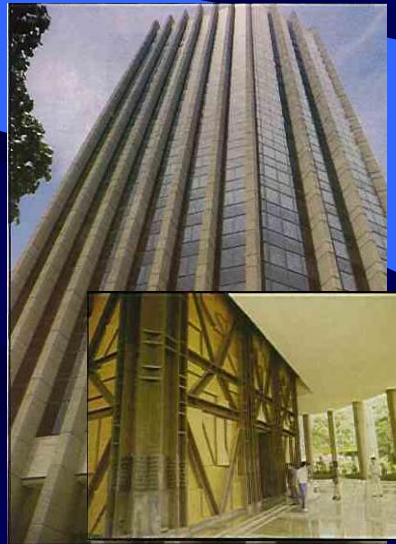
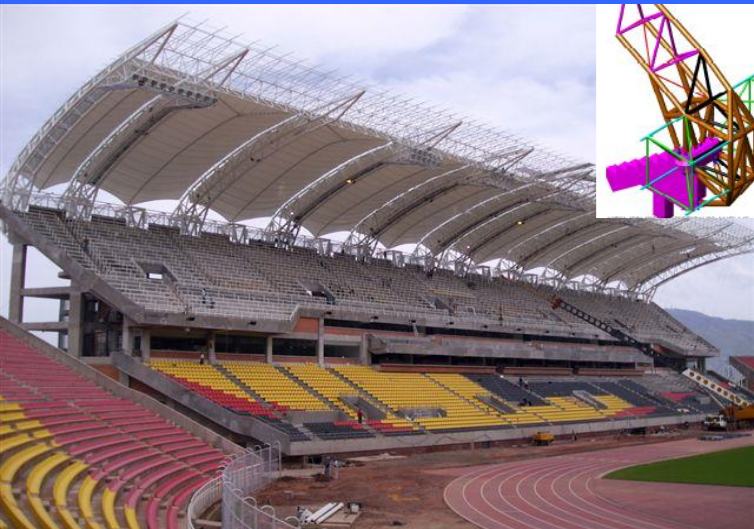
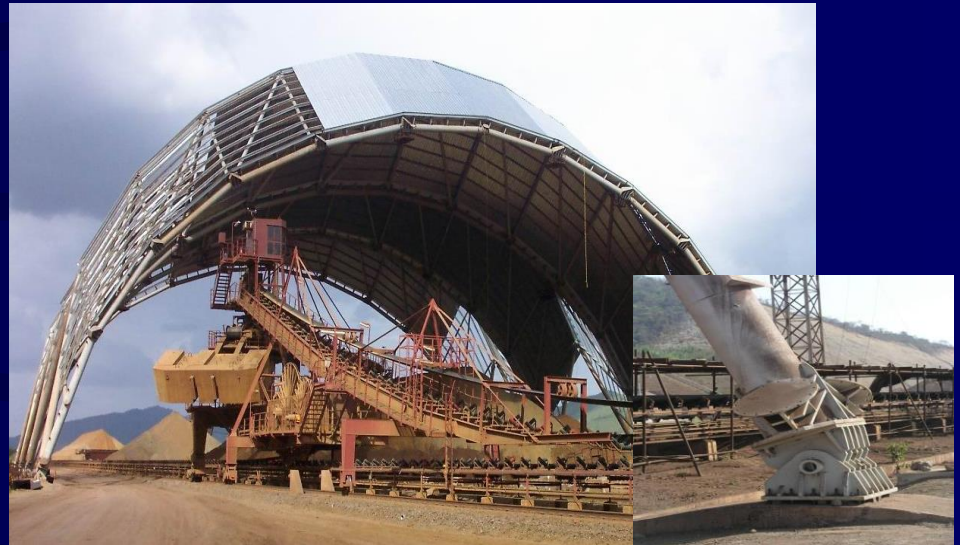


Positive Material Identification “PMI”, We are able to test Alloy materials and confirm Chemistry Composition

Work safely to-day and every day

VAN DAM GROUP

BUILDINGS & STRUCTURES

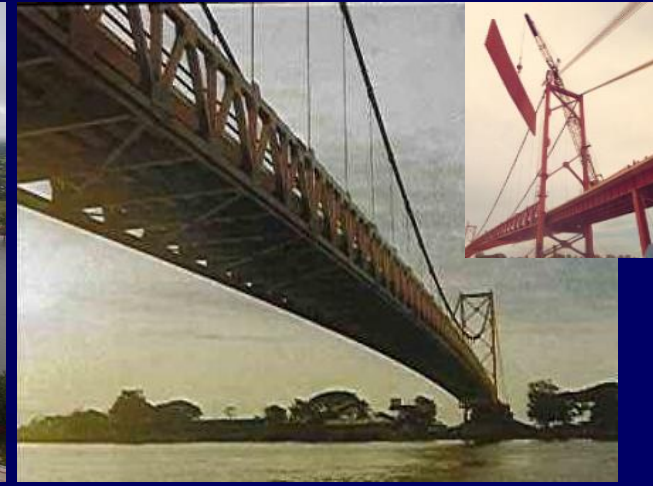
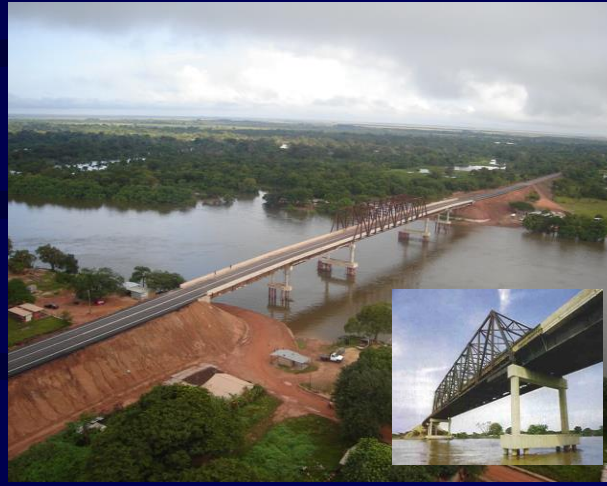


Safety is our way of life

VAN DAM GROUP



BRIDGES



SUSPENDED BRIDGE OVER APURE RIVER VENEZUELA



PEREIRA CABLE STAYED BRIDGE COLOMBIA



RAILROAD & HWY BRIDGE OVER CARONI RIVER

Safety is our way of life

VAN DAM GROUP



SIGNIFICANT ACHIEVEMENTS



**PDVSA CRP
ABSORTION TOWER**
L: 55 m (180,5') ,
OD : 3.7 m (12.1')
Weight w/ internals: **270 M Tons**
Insulation Thickness: 3" covered
with Aluminum Sheet.
**COMPLEJO REFINADOR
PARAGUANA**



**Stripper Column
Citgo Lemont**
36 m USA



Accidents should be reported & investigated

VAN DAM GROUP



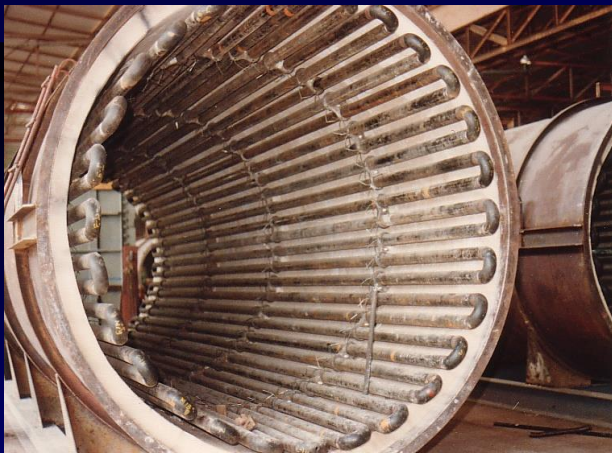
FLARES, STACKS , HEATERS



Equipments delivered with Castables poured at shop floor



Stacks 140 Mtons
St. Croix English Virgin Islands



Accidents should be reported & investigated

VAN DAM GROUP



HEAT EXCHANGERS & AIR COLLERS CLADDED & ALLOY EQUIPMENT

**Very Heavy Vessels Alloyed Carbon Steel +
Stainless Steel Overlay SA 387-11 CL2 + CLADDING SA347**



“U” Tubes, 2964 Tubesheet Holes. Tubes Inconel 625 (SB 444-1) & Tubesheets SA336 – 304 Forges SA336 F11-CL3



Riser Cone Diam 7.2 m, SA347 H S.S



Safety - everyone's full time job

VAN DAM GROUP



SILOS IN CARBON STEEL & STAINLESS STEEL



**Duke Fluor Energy 8 Silos for AES
Thermoelectrical Plant at Las
Mareas Puerto Rico**

Safety - everyone's full time job

VAN DAM GROUP

MINING CEMENT PLANT



MILL BODY & CLASIFIER





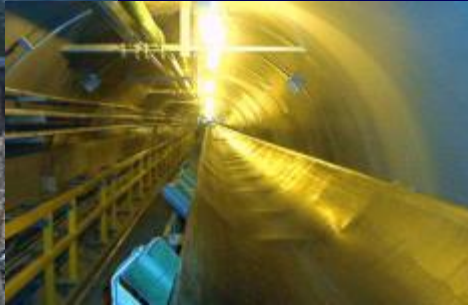
SIGNIFICANT ACHIEVEMENTS

Aluminium Reduction Cells "Potshells Fabricated for Bechtel – Lavalin Lauralco Quebec Canada



Aluminum Reduction Cells "Potshells Fabricated for CBI / SNC – Lavalin Alusaf South Africa

MINING COKER HANDLING SYSTEMS



Stack 140 Mtons , with Refractory

Tubular Galleries



Ducts Plate Work



MINING HOPPERS, CHUTES, CONVEYORS ETC





HIDRO- THERMO ELECTRICALS



Penstocks at Raul Leoni en Guri Dam



Overhead crane 750Mt HITACHI Technology



THERMO PLANT AES, PUERTO RICO . I



PRODUCTION OF COKER HOVENSA, ST CROIX VIRGIN ISLANDS



TANKS

TANKS

API-650, 653, 620, 12F,
12D, AWWA



**Engineering, Soil Studies, Civil Works,
Procurement, Fabrication & Construction**

Safety - everyone's full time job

VAN DAM GROUP



PROCESS SKIDS

5 SKIDS COROCORO PROYECTO PETROSUCRE (PDVSA /CONOCOPHILLIPS) HEAT EXCHANGER, FUEL GAS, LP / HP SCRUBBER, CRUDE OIL



Pkg #s	PO	Description of equipment & Tag N°	Origen	Qty of each Pack	Length	Width	Height	AREA	Vol M3	Total Skid Weight MT
43	4504949816	CPF Fuel Gas Treatment Skid PDA-A-4000	La Victoria Aragua	1	6,90	5,20	4,30	36	131,69	22,84
048	4504949898	CPF Shell and Tube Heat Exchangers skid Tag N° PDA- A 1005/1030 PDA-A-1210 A/B PDA-E- 1040 A/B/C/D	La victoria Estado Aragua	1	13,80	6,10	3,50	84,18	294,63	150,00
				1	13,80	6,10	3,60	84,18	303,05	
				1	8,80	4,70	3,80	41,36	157,17	
133	4504950023	CPF Crude Oil Surge Drum & Crude Oil Recycle PDA-A-1300	La Victoria Estado Aragua	1	16,60	4,40	3,40	73,04	248,34	54,58
				1	2,40	2,90		6,96	6,96	
				1	4,27	4,20		17,93	17,93	
				1	12,80	6,00	2,80	76,80	215,04	
55B	4505685135	CPF HP/LP Flare Scrubber Skid	La Victoria Estado Aragua	1	8,93	2,75	2,97	24,56	72,94	65,28
				1	8,69	2,20	2,36	19,12	45,12	

Safety is our way of life

VAN DAM GROUP



Worldwide implantations



CANADA

USA

DOMINICAN REPUBLIC
PUERTO RICO

EL SALVADOR

COSTA RICA

PANAMA

ARUBA

CURASAO

SURINAM

TRINIDAD
VENEZUELA
COLOMBIA

SOUTH AFRICA

SEGURIDAD Y CALIDAD DOS CARAS DE LA MISMA MONEDA

VAN DAM GROUP



REFERENCE LETTERS FROM CLIENTS

Construction Quality Assurance
Hamaca Crude Upgrader Project



Shop Visit Report

Company Van Dam
Shop Visit Report JV004
Date of Visit 20 February 2002
Location Valencia
Visit team Steve Hartley, Gustavo Behrens and SQS Resident Inspector, Manuel Barriga

Purpose

As follow-up to the Inspector Alignment and as part of the Shop Inspection and Preventive Action Plan a visit was made to the company Van Dam in La Victoria. The P.O.'s and Scopes of Work concern 11 off pressure vessels and 16 heat exchangers currently under various stages of fabrication.
(See attached checklist for details of items discussed and documented)

Positive Observations

Preparation by the SQS Inspector(Manuel Barriga) was noteworthy and reflected in the organisation, filing and retrievability of reference AFC drawings, specifications and supporting documentation. His professional and efficient approach in all aspects was commendable and the Jose visit team members sincerely thank him for his support and cooperation during the visit.

Van Dam QC personnel interviewed were well prepared and knowledgeable of the P.O. Scope, Drawing and Specification and Code requirements. QA/QC Manager Judith Inojosa appeared to be particularly effective and efficient in implementing the requirements of the P.O. Specifications and Pressure Vessel Code.

Organization, filing and retrievability of individual vessel documentation was observed to be excellent. Vessel Code Data books have been prepared and compilation found to be on-going and in accordance with fabrication status.

To date no SQS NCR's had been issued and Van Dam internal NCR's were found to have been effectively issued to identify defective items during receiving inspection.

Van Dam in-house shop floor inspectors were in place and effective.

During the shop walk through and vessel and exchanger inspection clear evidence of good workmanship was observed.

Equipment under fabrication appeared to be free from arc strikes, gouges and temporary attachment welds thereby minimising re-work, additional NDE and schedule impact.

Stage inspections were evident and the use of color stickers to identify inspection status was particularly commendable.

Welding Consumable controls appeared to be in place and effective.

Areas of Concern/Action items

No areas of concern were noted during this visit



REFERENCE LETTERS FROM CLIENTS

CBI Constructors S.A. (Pty) Ltd.

Reg. No. 60/03336/07

P.O. Box 1395
Secunda 2302
Transvaal
South Africa



Telex 749236 CBI SE
Cable CHIBRIDGE, JOHANNESBURG
Tel. (0136) 492433, 492336, 492337, 492348,
492515, 492720, 492513
Telefax (0136) 492293

28 June 1995

Mr. E. Van Dam
c/o CBI Secunda

REF:- CBI - VAN DAM POTSHELLS

Dear Emilio,

On behalf of CBI Constructors S.A. (Pty) Ltd, I would like to say that it has been a pleasure to work with you and your men in assembling the 88 "Secunda" Potshells (AP 30's) for the ALUSAF HILLSIDE SMELTER at Richards Bay.

Highlights of the project, which we should mention, were the achievement of "Prototype" status with your first potshell and demonstrated ability to achieve all critical tolerances with components, some which were initially out of tolerance, thus assisting CBI to recover potentially scrap materials.

You and your team displayed a good knowledge of "distortion control" which conformed to project specifications and a mastery of the AP 30 flatness requirements.

The contribution made by Van Dam to the overall Potshell Project has been truly appreciated. We wish you success with future ventures.

Your sincerely
CBI Constructors (Pty) Ltd

J.M. Geeson
Facility Manager
Secunda

cc: D. Weinmann - Houston
H. Schurink - Sandton
R. O'Neill - Sandton Ops
PJE/KD/MRA/RB/LN-Secunda

BECHTEL-LAVALIN

A JOINT VENTURE

140 NOTRE DAME ST. WEST
MONTREAL, QUEBEC, CANADA
H3C 4R8
TELEPHONE: (514) 954-4433
FACSIMILE: (514) 876 1867

September 30, 1991.

INDUSTRIAS METALURGICAS VAN DAM C.A.
AVENUE LOS BUCARIES
PRADO DE MARIA
CARACAS, VENEZUELA

Attention: Mr. Luis Van Dam

SUBJECT: Purchase Order 57237 9322-M-0004-AC
Fabrication of 265 Pot Shells (Reduction Cells)
Aluminerie Lauralco, Inc. Smelter Project,
Deschambault, Quebec, Canada

Bechtel-Lavalin as Agent for Aluminerie Lauralco, Inc., subsidiary of Alumax, hereby confirms that Industrias Metalurgicas Van Dam C.A. has successfully completed the fabrication and supply of 265 Pot Shells (Reduction Cells), in accordance with all terms and conditions of the Agreement.

This Purchase Order/Agreement amount was for U.S. \$13,018,534.00 and corresponds to the 265 Pot Shells (Reduction Cells) delivered to the Lauralco Jobsite, at Deschambault, Quebec.

Industrias Metalurgicas Van Dam C.A. delivered all Pot Shells (Reduction Cells) in a very satisfactory manner while complying with schedule and quality requirements as set forth by the subject Purchase Order/Agreement.

Bechtel-Lavalin as Agent for Aluminerie Lauralco, Inc. would like to take this opportunity to express their appreciation to Industrias Metalurgicas Van Dam C.A. for their continued cooperation throughout the duration of this Agreement.

Yours Very Truly

R. S. Harding
Project Manager

TM:cd

Signed before me, at the City
of Montreal, in the Province
of Quebec, this 30 day of
September 1991.

Commissioner of Notaries
for the District of Montreal

VAN DAM GROUP



REFERENCE LETTERS FROM CLIENTS

CBI Constructors S.A. (Pty) Ltd.

Reg. No. 69/0338/07

P.O. Box 1395
Secunda 2302
Transvaal
South Africa



Telex 749238 CBI SE
Cable CHIBRIDGE, JOHANNESBURG
Tel. (0136) 492433, 492335, 492337, 492348,
492515, 492720, 492513
Telefax (0136) 492293

28 June 1995

Mr. E. Van Dam
c/o CBI Secunda

REF:- CBI - VAN DAM POTSHELLS

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The contribution made by Van Dam to the overall Potshell Project has been truly appreciated. We wish you success with future ventures.

Your sincerely
CBI Constructors (Pty) Ltd

J.M. Geeson
Facility Manager
Secunda

cc: D. Weinmann - Houston
H. Schurink - Sandton
R. O'Neill - Sandton Ops
PJE/KD/MRA/RB/LN-Secunda

OCT-06-1999 13:51 FROM R&S CO. CHICAGO, IL-USA TO 98115822637175 P.01



ROBERTS & SCHAEFER
ENGINEERS AND CONTRACTORS
Company

120 SOUTH RIVERSIDE PLAZA
CHICAGO, ILLINOIS 60606-9966
TELEPHONE: 312-236-7292
FAX: 312-726-2672

October 6, 1999

Industrias Metalurgicas Van Dam C.A.
Sede Administrativa
Multicentro Empresarial del Este Edificio
Miranda Cucleo A Piso 8
Ofic. 83A
Caracas, Venezuela

Attention: Ing. Emilio Van Dam
Tel: 011-58-2-265-99-76
Fax: 011-58-2-263-71-75

TO WHOM IT MAY CONCERN

This letter is to confirm that INDUSTRIAS METALURGICAS VAN DAM has satisfactorily delivered the steel structure for the conveyor system (conveyors, transfer towers, bridge and miscellaneous steel) for the Caribbean ISPAT Limited DR 3 project.

The complete job was done on time and with the required quality.
We will look forward for new projects in the near future.

Sincerely,
ROBERTS & SCHAEFER COMPANY

Anant Patel
Manager - Project Management & Administration

cc: RajP, CF-9720
J1U0B59720316v3



REFERENCE LETTERS FROM CLIENTS



KELLOGG PANAMERICAN C.A.



INELECTRA

Caracas, 10 October 1994

15.22.3

MARAVEN
Program Management
c/o Kellogg Pan American, C.A.
Edificio Oficentro
Avenida Principal
San Luis, El Cafetal
Caracas, Venezuela

Attn: Mr. Domingo Navas
Project Manager
MPMT, Package "D"

Letter N°: MWKI/MDC/L-1129
Kellogg Project: J-6853
Subject: Maraven Refinery Expansion Project
EPC Offsite & Utilities Package "D"
Follow-Up Orientation Visit to VAN DAM.

Dear Mr. Navas:

In accordance with the published "Proactive Vendor Quality Schedule", a follow-up orientation visit was conducted at VAN DAM on the 05 October 1994 by Mr. A. Cárdenas.

The following documentation is attached:

- Entrance/Exit Meeting Attendance Sheet
- Proactive Quality Follow-Up Review and Performance Assessment

All four (4) Corrective Action Plan Items were resolved.

There is a new issue regarding comments from the ASME Authorized Inspector related to EPC-D provided calculations. Item is being resolved directly by VAN-DAM, but might require EPC-D involvement.

The Overall Supplier Quality Rating was considered at this close-out as "HIGH QUALITY".



KELLOGG PANAMERICAN C.A.

ATTACHMENT 'A'

file 15.22.3



INELECTRA

Questions regarding the subject visit should be addressed to the undersigned or Messrs. I. Tribuch/A. Cárdenas.

Sincerely,
KELLOGG PAN AMERICAN, C.A.

Robert A. Reeves
Robert A. Reeves
Senior Project Manager

AC/IT/ema
File: 15.1.4.2./15.22.3

Distribution:-

<u>CARACAS</u>	<u>CARDON</u>	<u>MPMT-D</u>	<u>MPMT-S</u>
R. Reeves/L. Correa C. Crewe M. Worthington I. Tribuch/A. Cárdenas	W. Provost C. Summers	D. Navas/P.Rees H. Redpath	R. Proctor/K. Krummins J. Farry
<u>MPMT-A</u>	<u>MPMT-B</u>	<u>MPMT</u>	
F. Morales	J.D. Romero	V. Scinicariello/O. Gutiérrez N. Penny (Houston) A. Ferrer	

cc: "Project Files"
C. Carrillo (File J-6853/15.0)
J. Gaedchens (File J-6853-Houston)
R. Joseph (File J-6853-Cardón)



Advantages of Van Dam as Module fabricator and as Integrator with TRIMECA



Proximity: Workshop is located in Venezuela, close to Puerto Cabello Port and this proximity allow us a prompt delivery and to fabricate big pieces that otherwise could not be transported. Also we can fulfill any necessity of the site in a timely manner

Venezuelan pool of welders and fitters: We have on files a long list of: Fitters, Welders, Helpers, supervisors etc , that can be easily organized to form groups that can be incorporated as specialized man power to the Jobsite. The Central region of the country has a stable pool of workers, far from the volatile and troublesome Labor areas of Jose (Anzoátegui) and Puerto Ordaz .

Joint Ventures with Central Region : As we have expert personnel for project management, expediting and Engineering, we can partner with other local companies, delivering the product with quality and at the right time.

Puerto Cabello Public Port: Puerto Cabello is the main Ports in Venezuela. Being so close to Puerto Cabello . Give us the Following Advantages:

- Quick transit of imported goods that will be part of Modules. Vessels stop at the Port from all Countries in a regular manner.
- Close to Dianca an area with Fabrication and Loading Facilities
- As the port is deep (11 mts) & Calm Water it is easy to load barges (that are available in the area)
- Full availability of Rented Cranes, Trucks, Warehouses.
- Easy drive from Caracas to La Victoria & The Port.
- Close to Valencia City (including International AirPort)
- Total availability of Local Construction Equipment



Safety is our way of life

VAN DAM GROUP



THANK YOU



**IT WILL BE A PLEASURE TO KNOW YOUR REQUIREMENTS
& GIVE YOU OUR BEST SOLUTIONS**

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